



# Cooling Fan Kit 2 Stroke

Installation Instructions

Part# AB-10274-2T

2013 + RR 2 stroke models



This cooling fan kit arrives with the following items:

- fan motor and housing
- fan bracket
- mounting screw, fan bracket to fan (3)
- nutclips (3)
- mounting screw, fan bracket to radiator (3)
- thermoswitch with coupler
- hose clamps (2)
- wire harness

You must first disconnect your battery to perform this procedure.



When the engine is cold, remove the radiator cap and drain the coolant into a clean container.



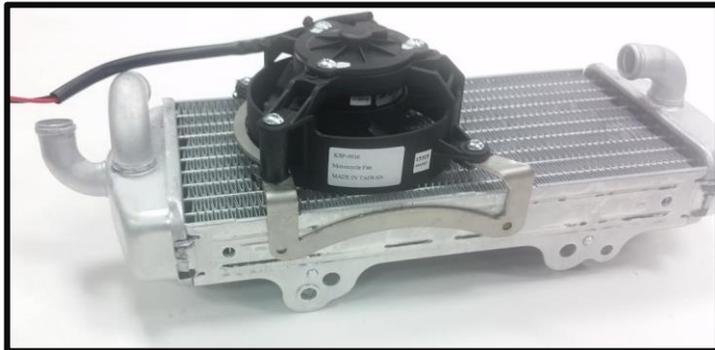
After all of the coolant has been drained, remove the right side radiator by removing the fuel tank, then disconnecting the hoses and removing the two bolts holding the radiator onto the frame.



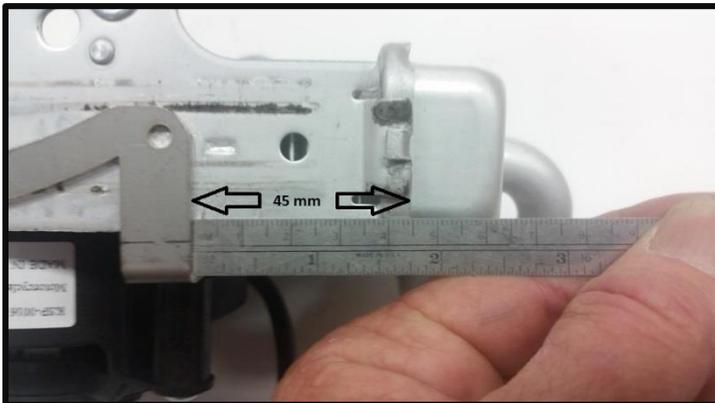
Remove the lower radiator hose and clamps. You will install the thermoswitch into this hose later.



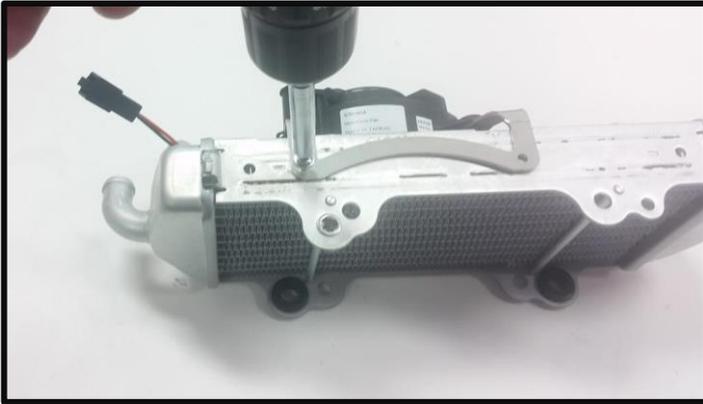
Install the fan motor using the three nutclips and screws provided as shown in the photo



Slide the fan bracket onto the back of the radiator as shown in the photo.



Adjust the bracket so that there is 45mm from the edge of the radiator to the bracket as shown.



Install the fan bracket to the radiator using the three self-tapping screws.



Cut out 35mm from the lower cooling hose to allow room for the thermoswitch assembly making sure that one of the hoses is roughly 60mm in length as shown.



Install the thermoswitch assembly to the hose using the two hose clamps provided. Make sure the hose clamps are in the position shown to avoid them rubbing against the frame. Install the wires to the thermoswitch.



Reinstall the radiator along with the lower cooling hose. Plug the fan wires into the thermoswitch loom and then plug the remaining plug from the thermoswitch loom into the main harness of the motorcycle. Ziptie the wires to the fan as shown.



Reinstall the fuel tank, fill the radiator with coolant making sure the coolant system has been bled. Reconnect the battery.